

Work Order ID 107467

September-25-13 8:33:40 AM

107467

Page 1

Item ID: D3595-063-570

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion

Start Date: 9/25/13 Start Qty: 25.00

28

Cust Item ID:

Required Date: 9/25/13 Req'd Qty: 25.00

25* #27

Customer:

Reference:

Approvals: Process Plan: MLS Date: 13-09-25 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence-ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3595	Rev A
-------	-------

100	FLOW WATER JET	0.00							
-----	----------------	------	--	--	--	--	--	--	--

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 Dwg Rev: A Prog Rev: A 2-
Debur if necessary

27 0 A
13-09-26

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
-----	---	------	--	--	--	--	--	--	--

110

QC

Memo

0.00

Quality Control

27 0 A
13-09-26

120	QC8- Inspect parts - second check	0.00							
-----	-----------------------------------	------	--	--	--	--	--	--	--

120

QC

Memo

0.00

Quality Control

DAS
27
9-29

13927

27 _____

Work Order ID 107467

September-25-13 8:33:40 AM

107467

Page 2

Item ID: D3595-063-570

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion

Start Date: 9/25/13 Start Qty: 25.00 ***25***

Cust Item ID:

Required Date: 9/25/13 Req'd Qty: 25.00 ***25***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130 Identify as per dwg & Stock Location **LS055** 0.00***130***

Packaging Memo 0.00

Packaging

27x **B-9-27****D3**

140 QC21- Final Inspection - Work Order Release 0.00

140

QC Memo 0.00

Quality Control

HJ / 13-09-30**13-09-30**

Picklist Print

September-25-13 8:33:44 AM

Page 1

Work Order ID: 107467

107467

Parent Item: D3595-063-570

D3595-063-570

Parent Item Name: Rubber Cushion

Start Date: 9/25/13

Required Date: 9/25/13

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3595		Manufactured	No			100	sf	541.1804	0.0196	0.515789			

D3595

**

Ac 13.09.26

Rubber Cushion (\$ Per Sq Ft)

Location	Loc Qty	Loc Code
MAT052	241.1804	
68954	31.267	
84209	12.4134	
94539	197.5	
ST052	300	
94539	300	

68954 → .52

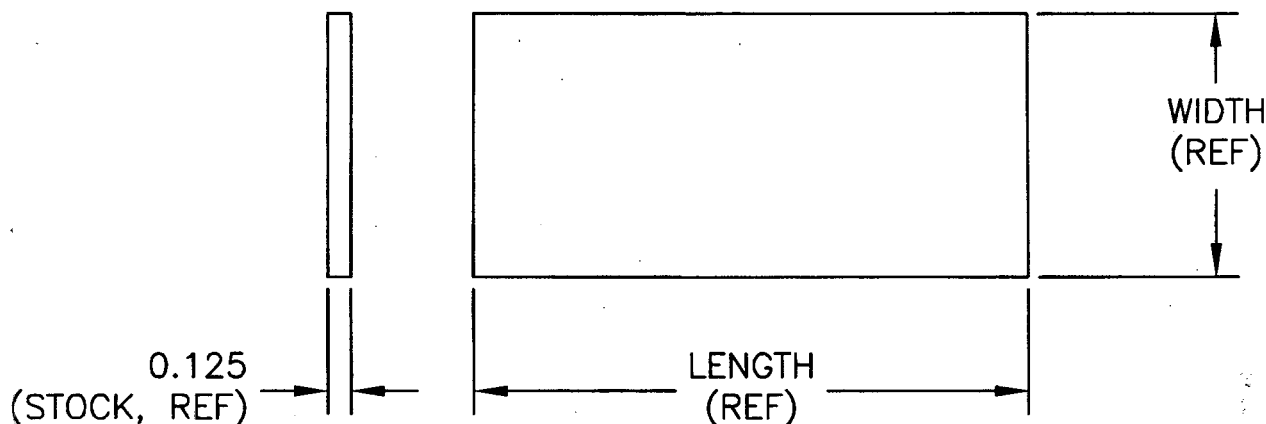


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

102462105
1309-25

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2007 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.